

**Manufacturer*s declaration of
Köttermann Production Process:**

Steel & Polyester coating

All Köttermann laboratory furniture is made of steel. There are good reasons for this:
Steel does not burn, it does not absorb toxic substances, it is easily sterilised and very durable.

To protect the steel from being affected by chemical used in the laboratory, all surfaces are treated as follows:

1. Sheet steel DC01+ZE25/25-A-PC (acc. DIN 10152) is electrolytically galvanised and phosphated.
2. The steel is degreased.
3. The steel is cleaned with phosphates (Bonderite M-FE7760) at 45°C.
4. The steel is electrostatically coated with polyester powder (Arctic White) to a thickness of 70 µm, and heated afterwards.
5. 1 hour cooling time is allowed before pre-assembly.
6. All furniture is pre-assembled before delivery.

Hänigsen, 13th February 2024



Köttermann
i.V. *Dr. C. Behrens*

Dr. Christof Behrens

Köttermann GmbH
Industriestraße 2
31311 Uetze / Hänigsen
Head of Product Management and Marketing

